

Temposonics®

Magnetostrictive Linear Position Sensors

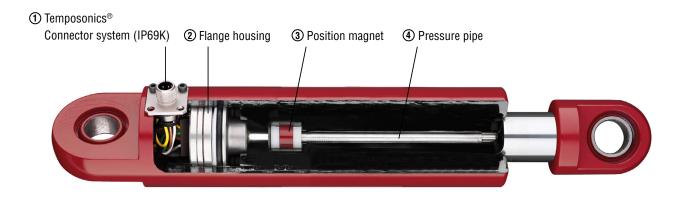
MH-Series MH4 MH200 Analog/Digital Data Sheet

- Stroke range up to 5000 mm
- Linearity \leq 0.04 % F.S. / Resolution typ. 0.5 mm
- Capable for support tube installation



1. Product description and technology

Temposonics® sensors can be used in versatile mobile machines without any restriction and replace contact-based linear sensors like potentiometers. Highly dynamic systems are controlled safely by means of Temposonics® sensors, thus enhancing the productivity, availability and quality of the working process of the machine. Insensitive to vibration, shocks, dust and weathering influence and electro-magnetic disturbances. Temposonics® MH Series sensors are successfully used in front axle and articulated frame steering cylinders, hydraulic jacks and in steering systems for hydraulic units on agricultural and construction machinery.



Simple Mechanics

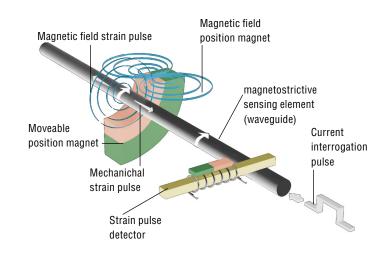
The extremely robust sensor consists of the following main parts:

- The innovative connector system which is easy to install in a few seconds, any soldering or crimping needless, dust-and waterproof up to IP69K.
- 2 The flange housing with built-in electronics and signal converter.
- (3) The position magnet as only moving part, which is assembled into the piston bottom. This permanent magnet travels wear-free and contactless along the pressure pipe and measures the actual position.
- The pressure pipe placed within the drilled piston rod contains the protected magnetostrictive sensing element.
 - Due to small dimensions MH sensors require only little space
 - Suitable for operating pressures up to 320 bar
 - Unaffected by surrounding media such as ageing or foaming oil
 - Insensitive to shock and vibration
 - Designed for all current supply voltages (12/24 VDC)
 - Temposonics® sensors offer all common used output signals:
 - Analog: VDC/mA
 - · Bus protocols: CANopen, SAE J1939

Magnetostriction

Temposonics® linear sensors are based on the magnetostrictive technology. By measuring the actual position with a non-contact position magnet the sensor operates 100% wear-free. The absolute operating principle enables reliable readings without any reference point or recalibration. A mechanical strain pulse is triggered by the travelling position magnet. The runtime of this ultrasonic wave is measured precisely and compiled into standard electronic output signals.

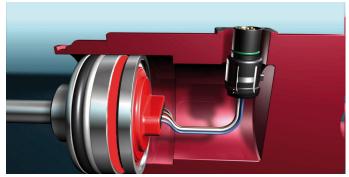
Measurement principle



2. Temposonics® connector system M12

Temposonics presents the innovative connector system for Temposonics® MH-Series

The Temposonics® Connector System meets the highest protection requirements important for a harsh environment in mobile hydraulic applications. Protection type IP69K performs water and dust proof. In addition it is even resistive against high pressure water cleaning.



The MH sensor is delivered by Temposonics together with the new connector system:

The connector insert carrier is already connected to the sensor conductors, i.e. no soldering, any colour or connection mistake.



2 The connector insert is taken out of the cylinder through a bore hole. The flange can easily be clicked in position from outside.



- 3 Four standard screws must be tightened to mount the connector system on the cylinder. In case of using angled type connectors the connector insert can be rotated inside the flange in 45° steps.
 - Absolutely easy and safe installation.
 - No brazing or crimping of connecting leads is required.



With a corresponding mating plug the connector system fulfills an IP rating of IP69K.

Please see detailed model configuration on page 13 and 15. Please see document 551308 for MH with cable version.

250 kbit/sec 125 kbit/sec

က 4

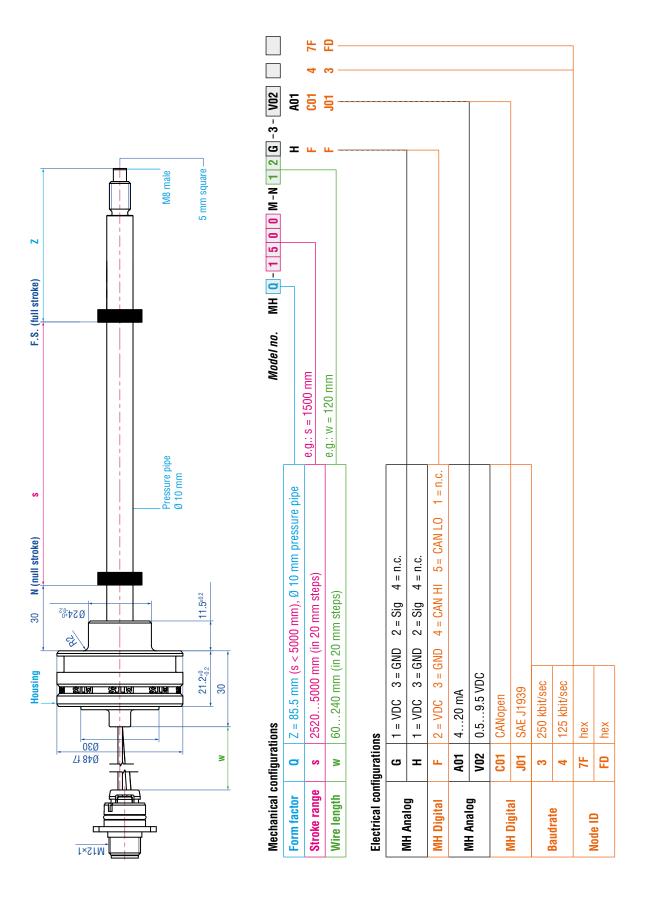
Baudrate

hex hex

는 E

Node ID





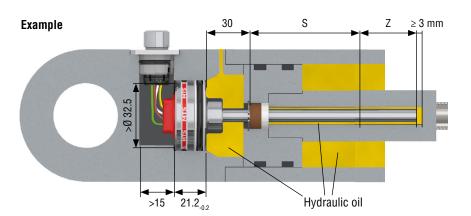
Data Sheet

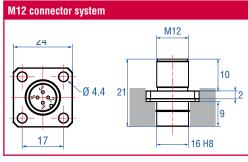
4. In Cylinder assembly

Mechanical installation

The robust Temposonics® model MH sensor is designed for direct stroke measurement in hydraulic cylinders.

The Temposonics® MH sensor can be installed from the head side or the rod side of the cylinder depending on the cylinder design.





Sensor installation

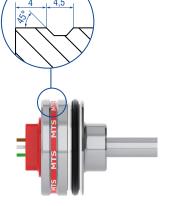
The method of installation is entirely dependent on the cylinder design. While the most common method of installation is from the rod side of the cylinder, an installation from the head side of the cylinder is also possible. In both installation methods, the hermetic sealing of the cylinder is given by an 0-ring with additional back up ring.

Please pay attention:

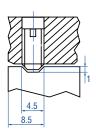
- The position magnet shall not touch the pressure pipe.
- Do not exceed operating pressure.
- · Piston rod drilling:

Depth: S + Z + 3 mm

Diameter: Ø 13 mm minimum

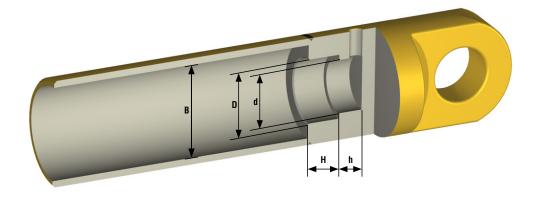


Flange housing with O-ring and back-up ring



Example:

e.g. retaining with set screw DIN 913 M5 \times 10 (with flat point!) max. torque 0.5 Nm



Туре	B	D	H	d	h
	Ø Cylinder	Ø min.	Depth	Ø min.	Depth
МН	≥ 52	48H8 screwed 48G7 welded	≥ 21.2	≥ 32.5 ≤ 40	≥ 15

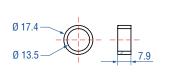


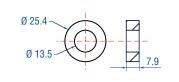
Please pay attention to installation manual!

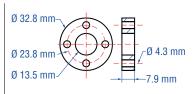
All dimensions in mm

4.1 Position magnets

Position magnets (please order separately) for installation without support tube

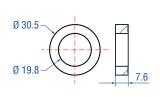


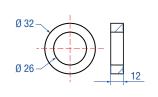




Part no.	401 032	400 533	201 542-2
Dimensions			
OD _M	17.4 mm	25.4 mm	32.8 mm
ID _M	13.5 mm	13.5 mm	13.5 mm
Height	7.9 mm	7.9 mm	7.9 mm
Characteristics			
Material	PA neobond	PA ferrite	PA ferrite
Weight	ca. 5 g	ca. 10 g	ca. 14 g
Operating temperature	-40+100 °C	−40+100 °C	-40+100 °C
Surface pressure*	max. 20 N/mm ²	max. 40 N/mm²	max. 40 N/mm ²
Fastening torque	_	_	max. 1 Nm
for M4 screws			max. I wiii

Position magnets (please order separately) for installation with support tube



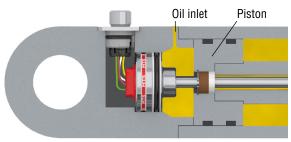


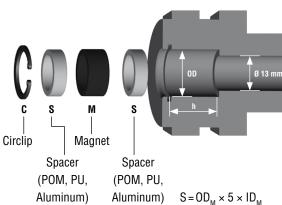
Part no.	402 316	403 974
Dimensions		
OD _M	30.5 mm	32.0 mm
ID _M	19.8 mm	26.0 mm
Height	7.6 mm	12.0 mm
Support tube		
	18 × 1.5 mm	22 × 2 mm
Characteristics		
Material	PA ferrite coated	NdFeB
Weight	ca. 13 g	ca. 20 g
Operating temperature	-40+100 °C	−40+100 °C
Surface pressure*	20 N/mm ²	20 N/mm²

^{*}max. mechanical burden, e.g. by circlip, lock washers etc.

4.2 Position magnet (M) and magnet assembly with spacer (S) in piston

4.2.1 Installation without support tube



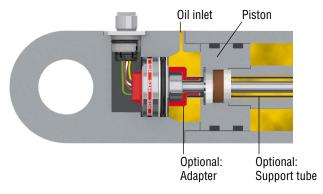


Magnet (M)	401 032	400 533	201 542-2
OD	17.5 mm ^{+0.2}	25.5 mm ^{+0.2}	32.9 mm ^{+0.2}
h - Depth	13.5 mm	13.5 mm	13.5 mm

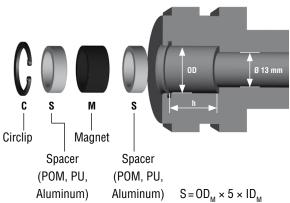
NOTICE

Spacers, washers, pretension parts etc. are not part of MTS shipment!

4.2.2 Installation with support tube



Stroke range	Support tube	Piston rod drilling	Magnet
26403240 mm	Ø 18 × 1.5 mm	Ø 22	402 316
32605000 mm	Ø 22 × 2.0 mm	Ø 26	403 974



Magnet (M)	402 316	403 974
OD	30.6 mm ^{+0.2}	32.1 mm ^{+0.2}
h - Depth	13.5 mm	13.5 mm

NOTICE

Spacers, washers, pretension parts etc. are not part of MTS shipment!

NOTICE

For correct sensor installation and technical support please contact our application team

4.3 Support tube assembly for MH model MHQ



Please note that the support tube assembly and the adapter accessories is a proposal by Temposonics.

For further design information please consult Temposonics application engineering who will consult and clarify as required.

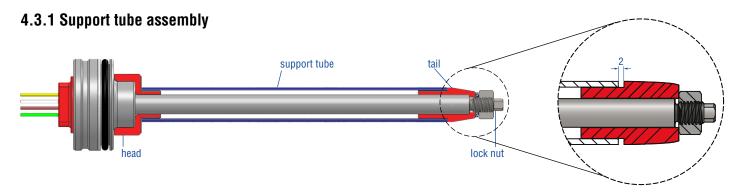
Please pay attention to:

- Support tube adapters must enable oilflow to get rid of air when cylinder gets oil filled
- Support tubes material is stainless steel 1.4301 (AISI 304) or 1.4305 (AISI 303).

 If machining is conducted on stainless steel support tubes please make sure it does not induce magnetic properties to the material.
- Nut M8 to tighten with max. 4 Nm. Use glue to fix the nut
- Use a wrench 5 mm to hold the pressure pipe end when tighten the nut M8
- No torsional stress to apply on the pressure pipe
- Adapters material: stainless steel, aluminum, PA or POM
- Head and tail adapter: OD tolerances are applied in conjunction with the tolerances valid for the wall thickness of selected support tube



Adapters, support tube, locknuts, etc. are not part of shipment.



4.3.3 Assembly adapters

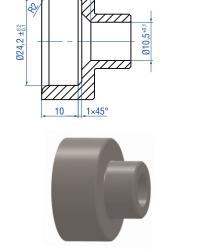
2,5×45°

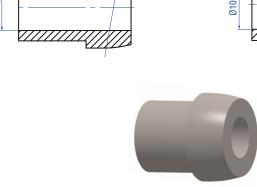
Head

Tail (for 18 × 1.5 mm support tube)

25







NOTICE

For correct sensor installation and technical support please contact our application team

4.4 Operating conditions and load limits considering a sensor installation with support tube.

4.4.1 Vibration Ratings on Machines

Vibration ratings for machines are shown in the EU directive 2002/44/EC.

Real effective accelerations and forces within the hydraulic cylinder may exceed this level.

For the cylinder installation requiring a support tube an applied load collective has been defined in order to approve the design for the resonance frequency range.

Considering the results out of the load collective the operating grade for pressure and vibration loads has been conducted. The calculation follows the guideline published from Mechanical Engineering Research Community FKM Germany.

For pressurized hydraulic cylinders the operating grade is given wide below 100%.

Diagramm (operating grade in %)

100 % = Burst Level

50 % = 5.3 g Peak Acceleration

25 % = 1.5 g Effective Load Cycle, 2.15 g Peak Acceleration

0 % = without Load

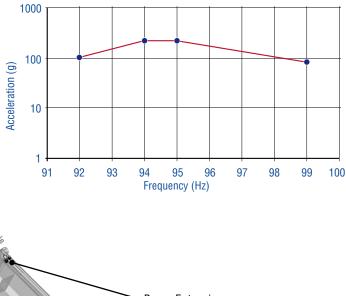


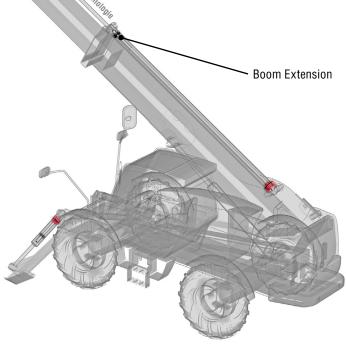
4.4.2 Load Cycle Test with Support Tube 22×2mm

Reference Cylinder- horizontal Installation.

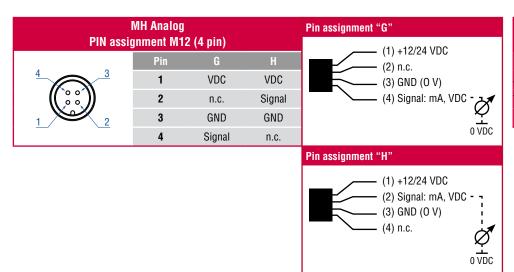
Resonance Endurance Test 2.5×10⁶ Load Cycles with Sinus Wave Form. To perform and approve the mechanical load within the resonance range (94 Hz to 95 Hz). The test was passed without any permanent damages observed after this test.

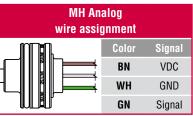
Resonance Endurance Test



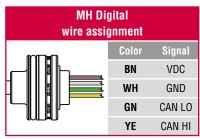


5. Electrical installation

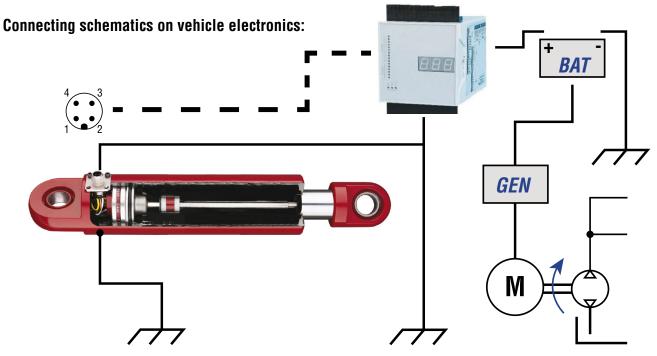










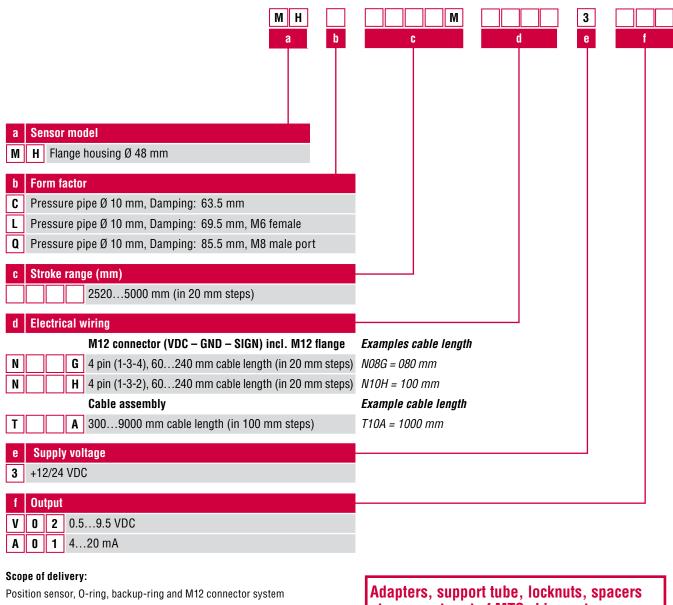


All dimensions in mm

6. MH Analog: Technical data

Input					
Measured value	Position				
Stroke range	25205000 mm (in 20 mm steps)				
Output Control of the					
Signal characteristic	Analog output restricted by noise or A/D converter of control unit				
Voltage	0.59.5 VDC				
Current	420 mA				
Resolution		5000 mm ≤ 1.0 mm			
Power up time	Typ. 250 ms				
Mounting zone	30 mm				
Damping	63.5 mm				
69.5 mm (M6 female) / 85.5 mm (M8 male) Accuracy					
Accuracy	25203500 mm ≤ ±1.0 mm				
Linearity	35205000 mm ≤ ±2.0 mm				
	25203500 mm ≤ ±0.5 mm				
Hysteresis 35205000 mm ≤ ±1.0 mm					
Internal sample rate					
Setpoint tolerance	≤ 2 mm				
Operating conditions					
Mounting position Any					
Operating temperature electronics	•				
Storage temperature	-25+ 65 °C				
Fluid temperature	−30+ 85 °C				
Dew point, humidity	EN60068-2-30, 90 % rel. humidity, no conde	ensation			
Pressure	Without considering support tube assembl				
Operating pressure ratings	Pressure impulse test according DIN EN ISO				
Nominal operating pressure (P _N)	320 bar				
Max. overload pressure in cylinder (PMAX)	400 bar				
Max. static proof pressure in cylinder (PPROOF)	550 bar				
IP rating					
M12 connector	EN60529 (IP69K) when plugged				
Sensor housing	EN60529 (IP67)				
Environmental testing					
Shock test	IEC 60068-2-27, 50 g (11 ms) single shock,	15 g (11 ms) at 1000 shocks per axis			
Vibration test	IEC 60068-2-64, 5 g (r.m.s.) Ø 10 mm press	sure pipe (102000 Hz) – resonance frequencies excluded			
EMC	ISO 14982 Agricultural and forest machines				
test & evaluation	EN 13309 Construction machines				
	· · · · · · · · · · · · · · · · · · ·	Antenna), ISO 11452-4 (200 mA BCI)			
	Emissions: CISPR 25				
	Transiente Impulses: ISO 7637-2				
Materials and dimensions	•				
Materials and dimensions	E.S.D.: ISO/TR 10605				
	E.S.D.: ISO/TR 10605				
Pressure pipe (Ø 10 mm)	E.S.D.: ISO/TR 10605 Stainless steel 1.4306 / AISI 304L				
Pressure pipe (Ø 10 mm) Housing	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303				
Pressure pipe (Ø 10 mm) Housing Sealing	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up ring				
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert	E.S.D.: ISO/TR 10605 Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1.	35 mm NBR 70; pins: brass with gold plated pins			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up ring	35 mm NBR 70; pins: brass with gold plated pins			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rir Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF	35 mm NBR 70; pins: brass with gold plated pins			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF	35 mm NBR 70; pins: brass with gold plated pins R 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC)	35 mm NBR 70; pins: brass with gold plated pins 70 24 VDC (tolerance range 832 VDC)			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption	E.S.D.: ISO/TR 10605 Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. ≤ 100 mA	35 mm NBR 70; pins: brass with gold plated pins 8 70 24 VDC (tolerance range 832 VDC) Typ. ≤ 50 mA			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC)	E.S.D.: ISO/TR 10605 Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. ≤ 100 mA $R_L \ge 10 \text{ k}\Omega$	35 mm NBR 70; pins: brass with gold plated pins a 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC)	E.S.D.: ISO/TR 10605 Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rind Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. ≤ 100 mA $R_L \ge 10 \text{ k}\Omega$ Typ. 1 mA	35 mm NBR 70; pins: brass with gold plated pins a 70 24 VDC (tolerance range 832 VDC) Typ. \leq 50 mA R _L \geq 10 k Ω Typ. 1 mA			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA)	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. \leq 100 mA R _L \geq 10 k Ω Typ. 1 mA R _L \leq 250 Ω	35 mm NBR 70; pins: brass with gold plated pins a 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA) Inrush current	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF	35 mm NBR 70; pins: brass with gold plated pins a 70 24 VDC (tolerance range 832 VDC) Typ. \leq 50 mA R _L \geq 10 k Ω Typ. 1 mA			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA) Inrush current Supply voltage ripple	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. \leq 100 mA R _L \geq 10 k Ω Typ. 1 mA R _L \leq 250 Ω Max. 2.5 A/2 ms < 1 % p-p	35 mm NBR 70; pins: brass with gold plated pins a 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA) Inrush current Supply voltage ripple Power drain	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. \leq 100 mA R _L \geq 10 k Ω Typ. 1 mA R _L \leq 250 Ω Max. 2.5 A/2 ms < 1 % p-p < 1 W	35 mm NBR 70; pins: brass with gold plated pins a 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA) Inrush current Supply voltage ripple Power drain Over voltage protection (GND-VDC)	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. \leq 100 mA R _L \geq 10 k Ω Typ. 1 mA R _L \leq 250 Ω Max. 2.5 A/2 ms < 1 % p-p < 1 W Up to +36 VDC	35 mm NBR 70; pins: brass with gold plated pins a 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA) Inrush current Supply voltage ripple Power drain Over voltage protection (GND-VDC) Polarity protection (GND-VDC)	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. \leq 100 mA R _L \geq 10 k Ω Typ. 1 mA R _L \leq 250 Ω Max. 2.5 A/2 ms $<$ 1 % p-p $<$ 1 W Up to +36 VDC Up to -36 VDC	35 mm NBR 70; pins: brass with gold plated pins a 70			
Pressure pipe (Ø 10 mm) Housing Sealing M12 connector insert M12 flange Electrical installation Connector Supply voltage Current consumption Load (output VDC) Load current (output VDC) Loud (output mA) Inrush current Supply voltage ripple Power drain Over voltage protection (GND-VDC)	Stainless steel 1.4306 / AISI 304L Stainless steel 1.4305 / AISI 303 O-ring 40.87 × 3.53 mm NBR 80, back-up rin Material: polyamide reinforces; O-ring 7 × 1. Brass nickel-plated with O-ring 13 × 1.6 NBF M12 male plug or cable assembly 12 VDC (tolerance range 832 VDC) Typ. \leq 100 mA R _L \geq 10 k Ω Typ. 1 mA R _L \leq 250 Ω Max. 2.5 A/2 ms < 1 % p-p < 1 W Up to +36 VDC	35 mm NBR 70; pins: brass with gold plated pins a 70			

6.1 Model configurator



Please order accessories separately!

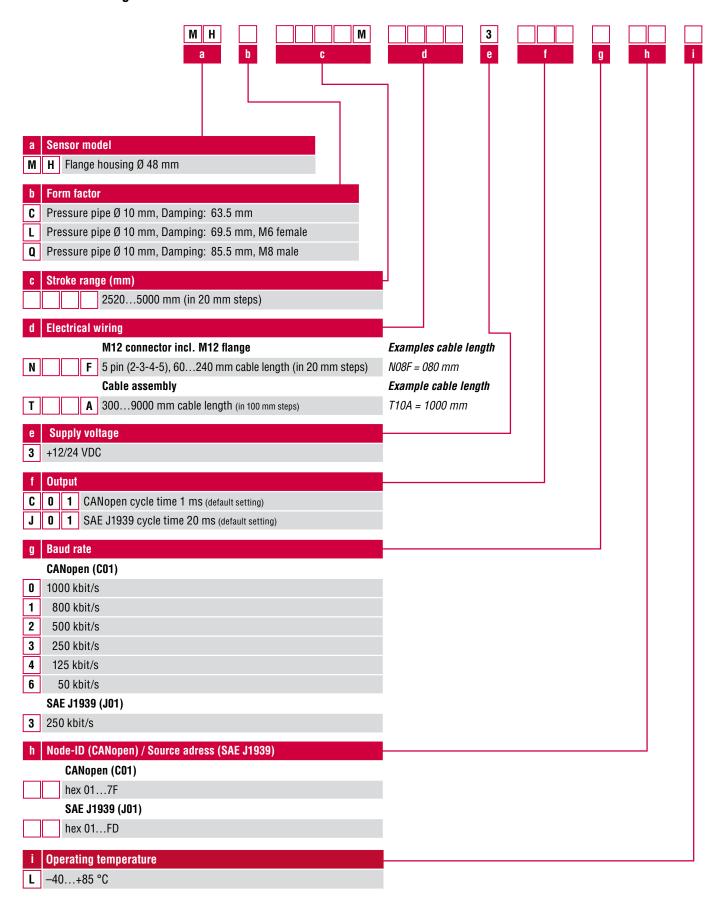
etc. are <u>not</u> part of MTS shipment.

Please consult MTS for engineering support

7. MH Digital: Technical data

Innut			
Input Measured value	Position and velocity		
	25205000 mm (in 20 mm steps)		
Stroke range	01000 mm/s		
Velocity range	01000 IIIII/S		
Output Signal characteristic	Pup protocol: CAE 11020, CANonen protocol	according to CiA DS-301 V4.1, device profile DS-406 V3.1	
ŭ .		according to GIA D5-301 V4.1, device profile D5-406 V3.1	
Resolution (position)	0.5 mm		
Resolution (velocity)	1 mm/s		
Boot up time	Typ. 400 ms		
Cycle time	CANopen: 2 ms SAE J1939: 20 ms		
Mounting zone	30 mm		
Damping	63.5 mm 69.5 mm (M6 female) / 85.5 mm (M8 male)		
Accuracy			
Linearity	25203500 mm ≤ ±1.0 mm 35205000 mm ≤ ±2.0 mm		
Hysteresis	±0.5 mm		
Internal sample rate	2 ms		
Setpoint tolerance	±0.2 mm		
Operating conditions			
Mounting position	Any		
Operating temperature electronics	-40+105 °C, Option: -40+85 °C		
Storage temperature	-40+105 °C, Ορτίοη: -40+85 °C -25+ 65 °C		
Fluid temperature	-30+ 85 °C		
Dew point, humidity	EN60068-2-30, 90 % rel. humidity, no conder	sation	
Pressure	Without considering support tube assembly	Journal	
Operating pressure ratings	Pressure impulse test according to DIN EN IS	1 10870	
Nominal operating pressure (PN)	320 bar	3 1907 9	
	400 bar		
Max. overload pressure in cylinder (PMAX)			
Max. static proof pressure in cylinder (PPROOF)	550 Dai		
IP rating M12 connector	ENGOEGO (IDGOV) when plugged		
	EN60529 (IP69K) when plugged		
Sensor housing Environmental testing	EN60529 (IP67)		
Shock test	IFC 60069 2 27 50 g (11 mg) single shock 16	is a (11 ma) at 1000 abacka par avia	
	IEC 60068-2-27, 50 g (11 ms) single shock, 15		
Vibration test		re pipe (102000 Hz) – resonance frequencies excluded	
EMC test test & evaluation	ISO 14982 Agricultural and forest machines		
lest & evaluation	EN 13309 Construction machines	Antenna), ISO 11452-4 (200 mA BCI)	
	Immunity: ISO 11452-2 (200 V/m A Emissions: CISPR 25	Miletilia), 130 11432-4 (200 IIIA BOI)	
	Transiente Impulses: ISO 7637-2		
	E.S.D.: ISO/TR 10605		
Materials and dimensions			
Pressure pipe (Ø 10 mm)	Stainless steel 1.4306 / AISI 304L		
Housing	Stainless steel 1.4305/AISI 303		
Sealing	0-ring: 40.87 × 3.53 mm NBR 80; back-up ring: 42.6 × 48 × 1.4 PTFE		
M12 connector insert	Material: polyamide reinforces; 0-ring 7 × 1.35 mm NBR 70; pins: brass with gold plated pins		
M12 flange	Brass nickel-plated with 0-ring 13 \times 1.6 NBR 70		
=arigo	2.400 monor plated with 0 mig 10 × 1.0 MbH	•	
Flectrical installation			
Electrical installation Connector	M12 male plug or cable assembly		
Connector	M12 male plug or cable assembly	24 VDC (832 VDC)	
Connector Supply voltage	12 VDC (832 VDC)	24 VDC (832 VDC)	
Connector Supply voltage Current consumption	12 VDC (832 VDC) Typ. ≤ 100 mA	Typ. ≤ 50 mA	
Connector Supply voltage Current consumption Inrush current	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms	· · · · · · · · · · · · · · · · · · ·	
Connector Supply voltage Current consumption Inrush current Bus termination (HI-LO)	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms 120 Ω	Typ. ≤ 50 mA	
Connector Supply voltage Current consumption Inrush current Bus termination (HI-LO) Supply voltage ripple	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms 120 Ω < 1 % p-p	Typ. ≤ 50 mA	
Connector Supply voltage Current consumption Inrush current Bus termination (HI-LO) Supply voltage ripple Power drain	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms 120 Ω < 1 % p-p < 1.5 W	Typ. ≤ 50 mA	
Connector Supply voltage Current consumption Inrush current Bus termination (HI-LO) Supply voltage ripple Power drain Over voltage proctection (GND-VDC)	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms 120 Ω < 1 % p-p < 1.5 W Up to +36 VDC	Typ. ≤ 50 mA	
Connector Supply voltage Current consumption Inrush current Bus termination (HI-LO) Supply voltage ripple Power drain Over voltage proctection (GND-VDC) Polarity protection (GND-VDC)	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms 120 Ω < 1 % p-p < 1.5 W Up to +36 VDC Up to -36 VDC	Typ. ≤ 50 mA	
Connector Supply voltage Current consumption Inrush current Bus termination (HI-LO) Supply voltage ripple Power drain Over voltage proctection (GND-VDC)	12 VDC (832 VDC) Typ. ≤ 100 mA Max. 1.0 A @ 2 ms 120 Ω < 1 % p-p < 1.5 W Up to +36 VDC	Typ. ≤ 50 mA	

7.1 Model configurator



Scope of delivery:

Position sensor, O-ring, backup-ring and M12 connector system

Adapters, support tube, locknuts, etc. are <u>not</u> part of MTS shipment. Please consult MTS for engineering support

Accessories

Position magnets for installation without support tube







OD17.4 Ring magnet Part no. 401 032

Material: PA-Neobind Weight: ca. 5 g Operating temperature: -40...+100 °C Surface pressure: max. 20 N/mm²

OD25.4 Ring magnet Part no. 400 533

Material: PA-Ferrit

Weight: ca. 10 g

Operating temperature: -40...+100 °C Surface pressure: max. 40 N/mm²

OD33 Ring magnet Part no. 201 542-2

Material: PA-Ferrit-GF20 Weight: ca. 14 g

Operating temperature: -40...+100 °C Surface pressure: max. 40 N/mm² Fastening torque for M4 screw: max. 1 Nm

Position magnets for installation with support tube





Ring magnet Part no. 402 316

Material: PA ferrite coated Weight: ca. 13 g Operating temperature: -40...+100 °C Surface pressure: 20 N/mm²

Ring magnet Part no. 403 974

Material: NdFeB Weight: ca. 20 g

Operating temperature: -40...+100 °C Surface pressure: 20 N/mm²

M12 Flange

Testkits









M12 Flange (spare part) Part no. 253 769

Testkit Analog Part no. 280 618

- MH-Series analog / PWM Tester
- 12 VDC battery charger with adapter (adapter main plug EU, adapter main plug UK)
- · cable with M12 connector
- · cable with pigtailed wires
- · carrying case

Part no. 254 267

Testkit Digital

- USB CAN-Modul Kit: - USB CAN-Modul
- USB CAN-Modul Utility CD (driver & manual)
- USB cable cable with MTS M12 connector and RS232 connector
- cable with RS232 connector
- · carrying case
- 12 VDC power supply

Software for MH Digital

Part no. 625 129

Order information: For complete package please order both part numbers.



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